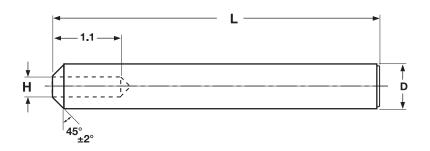
Flare-In Tool

Fasteners, Panel





FLARE-IN INSTALLATION TOOL FOR RETRACTABLE CAPTIVE PANEL FASTENERS								
Part Number	For use with panel fasteners of this diameter	D		Н		L		
		Diameter		Tool Hole Diameter		Length		
		Max	Min	Max	Min	Max	Min	
196086	6-32	.479	.459	.150	.130	4.02	3.98	
196093	8-32	.479	.459	.176	.156	4.02	3.98	
196248	10-32	.479	.459	.210	.190	4.02	3.98	

How Tool is Used	Flare-In panel fastener is inserted into proper-sized hole by rolling the fastener's ferrule into the countersunk side of the hole. The Flare-In tool is inserted into a press and the tool is centered over the threads of the panel fastener. Slight pressure is applied as the tool is pressed against a washer on the opposite side of the assembly from the panel fastener.
Material	1095 steel, hardened with hard-chrome finish