Notes Regarding Hole Preparation:

- Preformed holes can be drilled, cored, punched, pierced or extruded. If edge burrs can cause assembly difficulty, they should be removed. Wall ovality and/or taper can affect load carrying ability.

- “Minimum torsional strength” is the torque that free standing screws must accept without evidence of damage or failure.
Self-Tapping Screws

Types 1, 23, F, U & High-Low

Hole Size Data

Plastite® - See p. 28
Taptite® II - See pp. 30 - 33