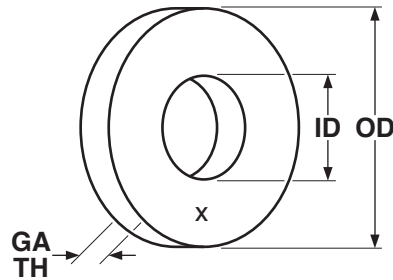


Low Carbon Steel /  
18-8 Stainless /  
316 Stainless

# SAE Flat

# Washers



SAE LOW CARBON & STAINLESS WASHERS										ANSI B18.22.1
Bolt Size	Outside Diameter			Inside Diameter			Thickness			Approximate Number of STEEL Washers per 50 Pounds
	Nominal	Max	Min	Nominal	Max	Min	American Standard (Gauge)	Max	Min	
4	5/16	0.320	0.307	1/8	0.133	0.120	(1/32)	.040	.025	83300
6	3/8	0.390	0.370	5/32	0.164	0.151	18 (3/64)	.065	.036	39500
8	7/16	0.453	0.433	3/16	0.196	0.183	18 (3/64)	.065	.036	29500
10	1/2	0.515	0.495	7/32	0.227	0.214	18 (3/64)	.065	.036	22750
3/16	9/16	0.577	0.557	1/4	0.265	0.245	18 (3/64)	.065	.036	
12	9/16	0.577	0.557	1/4	0.265	0.245	16 (1/16)	.080	.051	14700
1/4	5/8	0.640	0.620	9/32	0.296	0.276	16 (1/16)	.080	.051	11100
5/16	11/16	0.703	0.681	11/32	0.359	0.339	16 (1/16)	.080	.051	9750
3/8	13/16	0.827	0.805	13/32	0.419	0.401	16 (1/16)	.080	.051	7000
7/16	59/64	0.937	0.915	15/32	0.484	0.464	16 (1/16)	.080	.051	5500
1/2	1-1/16	1.092	1.055	17/32	0.546	0.526	13 (3/32)	.121	.074	2800
9/16	1-3/16	1.186	1.149	19/32	0.609	0.589	13 (3/32)	.121	.074	2250
5/8	1-5/16	1.342	1.305	21/32	0.686	0.649	13 (3/32)	.121	.074	1850
3/4	1-1/2	1.499	1.462	13/16	0.842	0.805	10 (9/64)	.160	.108	1050
7/8	1-3/4	1.780	1.743	15/16	0.968	0.931	10 (9/64)	.160	.108	775
1	2	2.030	1.993	1-1/16	1.092	1.055	10 (9/64)	.160	.108	585
1-1/8	2-1/4	2.280	2.243	1-3/16	1.280	1.243	10 (9/64)	.160	.108	460
1-1/4	2-1/2	2.530	2.493	1-5/16	1.405	1.368	9 (5/32)	.192	.136	335
1-3/8	2-3/4	2.780	2.743	1-7/16	1.530	1.493	9 (5/32)	.213	.136	275
1-1/2	3	3.030	2.993	1-9/16	1.655	1.618	9 (5/32)	.213	.153	230

<b>Description</b>	Similar to a USS washer, but with slightly smaller inside and outside diameters. Also, most but not all SAE washers are made from thinner materials than USS washers.	
<b>Applications/ Advantages</b>	SAE washers were designed to serve similar purposes as the USS washers, but specifically to meet the requirements in the field of automotive engineering.	
<b>Material</b>	<i>Steel</i>	<i>Stainless</i>
	Plain washers shall be punched from hot-rolled, hot-rolled and pickled, or cold-rolled steel, or shall be machined from bar stock or tubing, or may be forged at the manufacturer's option.	18-8 Stainless Steel      316 Stainless Steel
<b>Plating</b>	Steel SAE washers are supplied in zinc and black oxide finishes. Other platings are available. See Appendix-A for more information.	Stainless SAE washers are usually supplied without any secondary finish.